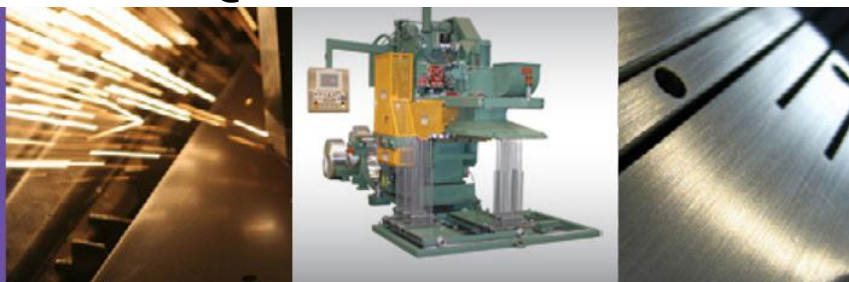


METDRAW 6640
Bio-Renewable
Tube Bending Lubricant



Product Description

METDRAW 6640 is a heavy-duty, *bio-renewable* tube bending lubricant for all metals. **METDRAW 6640** is oil free and employs only natural and bio-degradable ingredients. It is formulated to bend stainless steels, carbon steels, aluminum and copper alloys of all tube diameters and wall thicknesses. The lubricant film can be removed easily with water or low alkaline cleaners.

Benefits

- Hydrodynamic, boundary and extreme pressure lubrication in one product.
- Ideal for tough bends on exotic alloys.
- Multi-metal lubrication: stainless steels, coated metals and aluminum alloys.
- Maximizes tool and die life.
- Ultra low surface tension insures metal wetting and coverage.
- Safe – No hazardous materials, oil, solvents or flammability hazards.
- Cleans off easily – high detergency maximizes cleaning efficiency.
- Protects metals from humidity, red and white rusts and galvanic staining.

Applications

- Tube bending
- Deep drawing of blanks
- Tube expanding
- Tube end-forming
- Wiredrawing

Directions For Use:

METDRAW 6640 should be used as received or thinned to desired consistency by adding water **to the** lubricant to achieve the desired viscosity.

Packaging:

METDRAW 6640 is available in 5 gallon pails and 55 gallon drums.

The Metalloid Partnership Advantage



Properties

Appearance	Tan colored smooth paste
Odor	Bland
Flash Point	None
Sulfur	None
Mineral Oil	None
Chlorine	None
Solvents	None
Biodegradable	Yes
Solubility	Dispersible in water
Specific Gravity	0.9714 @72°F

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No one understands metalworking fluids better than Metalloid, so no one else can bring you advanced technology that works on the issues that matter to you. Get the whole story by calling Metalloid at **800.686.3201**.



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